

massive

speed system

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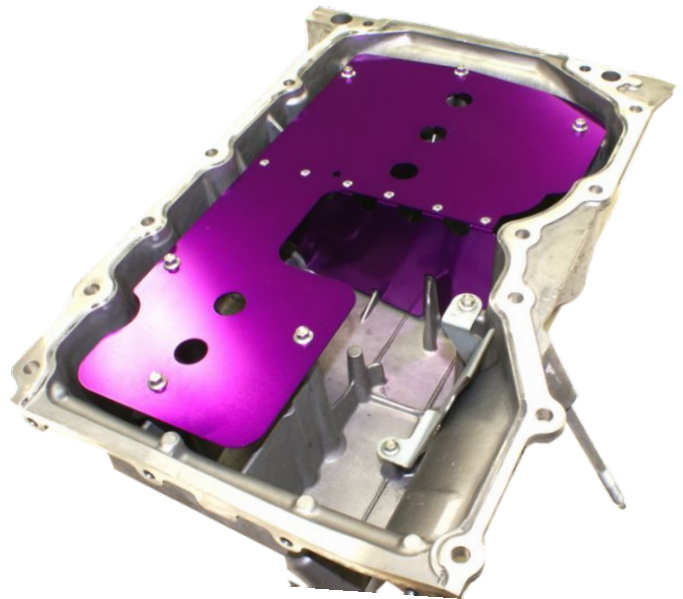
Massive Speed System Duratec / MZR Trapped Oil Control System Installation

REQUIRES BLANCE SHAFT DELETION!!!

- Make sure car is parked on a level surface with the parking brake engaged
- Always support vehicle with jack stands
- Remove AC Compressor (2013+ Focus ST ONLY!!!)
- Remove oil pan per Ford service manual
- Remove oil pick up assembly
- Remove 4 x M10 bolts that hold the balance shaft unit to block. Support the assembly well as it is heavy!!!
- Install some form of BSD into now exposed oil passage (Massive Speed highly recommended!!!)
- **Reinstall** oil pickup assembly
- Remove OEM oil baffles from pan.
- Install Trapped oil baffle re-using OEM bolts. Torque to 12 ft lbs.
- Reinstall oil pan using RTV silicone sealant. Be sure both block and pan are thoroughly cleaned before resealing.
- Enjoy!!!



Fig. 1 - BSD Installed



**Fig. 2 - Baffle Installed
(2.0 Ecoboost shown)**

Massive = Focus Performance Pros!!! Contact us for ANY Focus need!

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