

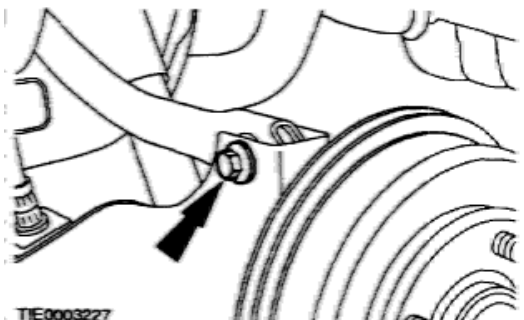
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2304 Spring Ridge Dr. Unit A Spring Grove, IL 60081

## Massive Speed System Ford Focus Camber Arm Installation

- Make sure car is parked on a level surface with transmission set to park or in gear. Block front tires.
- Raise rear of vehicle, set on jack stands.
- Remove wheels for ease of access.
- Remove “rear upper control arm” as shown in figure 1.
- Note new arms have *a left and a right side* position - they are clearanced for the shock absorber. Be sure to put them on the correct side. (Fig. 2)
- Begin with both the adjuster and rod ends fully threaded into the arm. Leave jam nut loose. If you have a custom, race or very low vehicle, You may want to begin installation this way and adjust once the car is on the ground. (Fig. 3)
- If you have a stock vehicle, one that is in need of more positive camber or are unsure of what settings are best, duplicate your stock camber arm length by laying the new arm atop the old and lining up the holes. (Fig. 4)
- Any and all length adjustment is to be done by holding the rod end solid while rotating the adjuster hex only. (Fig. 5)
- Using new included hardware, install new arm into original location.
- If you are having trouble getting the outboard side into the spindle, the offset bushings may be pinching the rubber boot, causing the width of the bushings to seem "wider" than necessary. To alleviate this issue, simply squeeze the bushings together with one hand while tugging out on the boot the entire circumference of the boot. You will



**Fig. 1 Stock arm location**



**Fig. 2 Notched for shock clearance**



**Fig. 3 Starting position**

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feel the bushings "seat" against the rod end it self.

(Fig. 6)

- Torque to 85 Ft lbs. Tighten the jam nut - it is LEFT HAND THREADED. Tighten pinch bolt. (Fig. 7)
- Note adjuster sleeve, rod end and pinch bolt have a liberal coating of anti-seize compound on them. Anytime camber is adjusted, or any time service to the rear suspension is done, a healthy re coating should be performed.
- Reinstall wheels, lower vchile.
- Bring vehicle to competent alignment shop to have desired toe settings.
- ENJOY!



**Fig. 6 Relieving pinch from boot**



**Fig. 4 Duplicating OE length**



**Fig. 5 Hold end Adjust Sleeve**



**Fig. 7 Pinch Bolt**

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