

massive

speed system

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Massive Speed System Ford Focus 03+ 2.3 Duratec Balance Shaft Delete Kit Installation

- Make sure car is parked on a level surface with the parking brake engaged
- Always support vehicle with jack stands
- Remove oil pan per Ford service manual
- Remove oil pick up assembly
- Remove 4 x M10 bolts that hold the balance shaft unit to block. Support the assembly well as it is heavy!!!
- Install Massive BSD plate (O ringed side) into now exposed oil passage
- Install included M10 bolt WITH Loc Tite to 18 ft/lbs
- **Reinstall** oil pickup assembly
- Reinstall oil pan using RTV silicone sealant. Be sure both block and pan are thoroughly cleaned before resealing.
- Enjoy!!!
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Fig. 1 - BSD Installed

Massive = Focus Performance Pros!!! Contact us for ANY Focus need!

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