

2304 Spring Ridge Dr. Unit A Spring Grove, IL 60081

## Massive Speed System Ford Focus SVT VCT Delete Install Notes

- Make sure car is parked on a level surface with transmission set to park or in gear. Block rear tires. Use jack stands.
- Be sure to reuse Original cam seal, smooth side facing out
- Apply included anaerobic sealant on front and back of VCT Delete spacer and to backside of front washer. See images.
- SOME aftermarket cam gears have a smaller bolt hole designed for the OE 10mm hardware found on regular Zetecs and the exhaust cam on the SVT. You will need to open this hole up to allow the provided M12 bolt to pass through. This is properly achieved via a machine shop/lathe operation. Alternatively, if held properly can be drilled open in a drill press and or a vice and hand drill. M12 drill bit or standard 31/64" bit required.
- Gear should be installed / motor timed per Ford Service manual and/or by a professional



**Fig. 1 Apply sealant inside**



**Fig. 2 Apply sealant outside,  
OE cam seal swapped on**



**Fig. 3 Apply sealant inside washer**



**Fig. 4 Note ID Difference**

**Massive = Focus Performance Pros!!! Contact us for ANY Focus need!**