

2304 Spring Ridge Dr. Unit A Spring Grove, IL 60081

Massive Speed System Ford Focus Camber Arm Installation

- Make sure car is parked on a level surface with transmission set to park or in gear. Block front tires.
- Raise rear of vehicle, set on jack stands.
- Remove wheels for ease of access.
- Remove “rear upper control arm” as shown in figure 1.
- Note new arms have a left and a right side position - they are clearanced for the shock absorber. Be sure to put them on the correct side. (Fig. 2)
- Begin with both the adjuster and rod ends fully threaded into the arm. Leave jam nut loose. If you have a custom, race or very low vehicle, You may want to begin installation this way and adjust once the car is on the ground. (Fig. 3)
- If you have a stock vehicle, one that is in need of more positive camber or are unsure of what settings are best, duplicate your stock camber arm length by laying the new arm atop the old and lining up the holes. (Fig. 4)
- Any and all length adjustment is to be done by holding the rod end solid while rotating the adjuster hex only. (Fig. 5)
- Using new included hardware, install new arm into original location.
- Torque to 85 Ft lbs. Tighten the jam nut - it is LEFT HAND THREADED. Tighten pinch bolt. (Fig. 6)

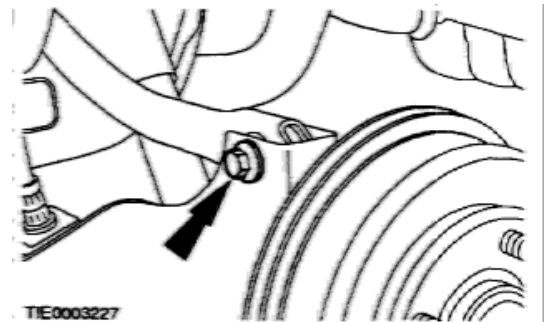


Fig. 1 Stock arm location



Fig. 2 Notched for shock clearance



Fig. 3 Starting position

Massive = Focus Performance Pros!!! Contact us for ANY Focus need!

massive

speed system

2304 Spring Ridge Dr. Unit A Spring Grove, IL 60081

- Note adjuster sleeve, rod end and pinch bolt have a liberal coating of anti-seize compound on them. Anytime camber is adjusted, or any time service to the rear suspension is done, a healthy re coating should be performed.
- Reinstall wheels, lower vchicle.
- Bring vehicle to competent alignment shop to have them set to stock or your desired toe settings.
- ENJOY!



Fig. 4 Duplicating OE length



Fig. 5 Hold end Adjust Sleeve



Fig. 6 Pinch Bolt

Massive = Focus Performance Pros!!! Contact us for ANY Focus need!

1.815.675.1822

www.massivespeedsystem.com