

# **ULTRA-SONIC™**

**performance exhaust**



*Install Notes*

# massive

*speed system*

2304 Spring Ridge Dr. Unit A Spring Grove, IL 60081

## Massive Speed System Ford Escape Exhaust Installation

- Make sure car is parked on a level surface with transmission set to park or in gear. Block front tires.
- Raise rear of vehicle, set on jack stands.
- Cut OEM muffler off at location noted in Fig. 2.
- Remove muffler from stock hangers.
- Place provided 2 1/8" saddle clamp on adapter tube.
- Slide adapter tube onto OEM exhaust. Place provided 2.5" stainless band clamp on other end of adapter tube. (Fig. 3)
- Install new muffler assembly onto car, using oem hangers.
- Check centering of exhaust outlets in bumper cutouts, while also checking for any clearance issues from vehicle to tubing.
- Tighten both clamps on adapter tube.
- Slide provided 2.5" stainless band clamps on tips
- Install tips to liking (Fig. 4)
- start vehicle, check for any exhaust leaks, tighten clamps if necessary. Always recheck clamps after approx 500 miles of use.
- Enjoy!!!



**Fig. 1 Stock exhaust**



**Fig. 2 Cut here**



**Fig. 3 Assembled Adapter**



**Fig. 4 Adjust tips to liking**